

Work Order ID 64618

December 9, 2010 10:37:28 AM



Page 1

Item ID: D3016-17

Accept



Setup Start



Revision ID:

Stop



Item Name: Gusset

Start Date: 12/09/10 Start Qty: 8.00



Cust Item ID:

Required Date: 12/10/10 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 10/12/09 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3016	Rev A
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100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3016 ☐ Dwg Rev: A ☐ Prog Rev: L ☐ 2-
Deburr if necessary

4130 .049

B 10-12-9

(10)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-12-9

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

10 12 09 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and bag with light oil (Vactra oil #2), then Stock *****STOCK IN
LARGE FAB*****
Location Cool

10/12/13 SP/100

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

CK 10/12/13

MK
10-12-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

December 9, 2010 10:37:27 AM

Work Order ID: 64618



Parent Item: D3016-17



Parent Item Name: Gusset

Start Date: 12/09/10

Required Date: 12/10/10

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP B 03.05.09 Reformat KJ/RF
IPP Rev:C 08-04-11 now made on water jet DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NS.049		Purchased	No			100	sf	21.0000	0.0173	0.145684	15		
											B 10-12-9		

4130 Sheet .049

Location

Loc Qty

Loc Code

MAT
16443
MAT19
11612

9
9
12
12

16443

10

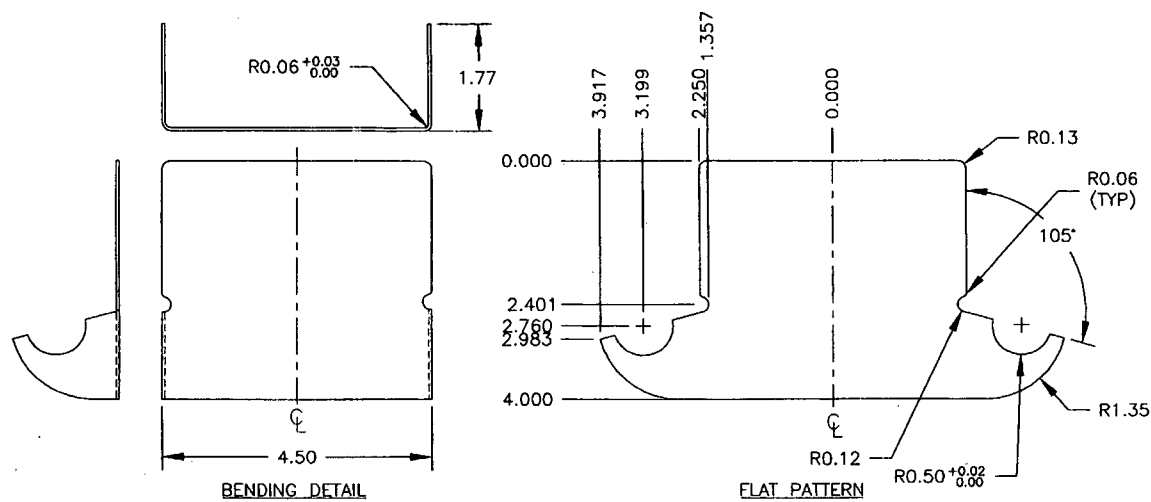
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

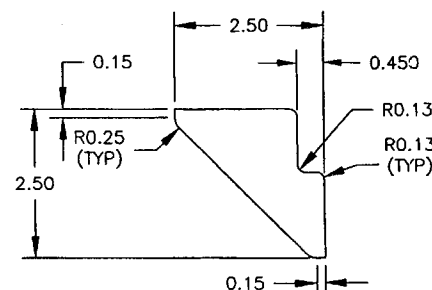
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

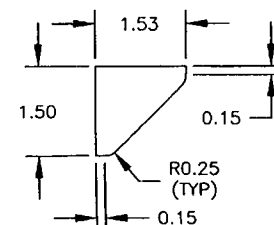
NOTE: Date & initial all entries



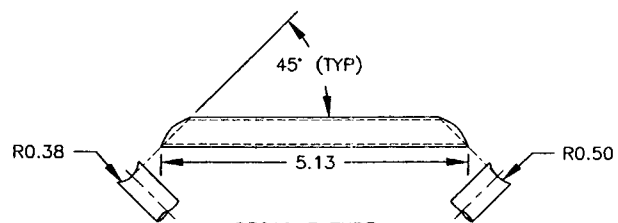
D3016-13 BRACKET



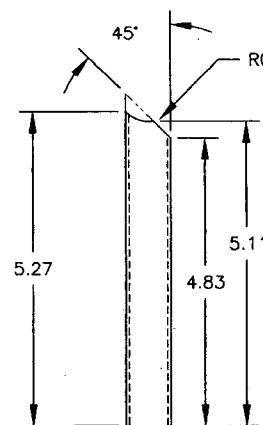
D3016-15 GUSSET



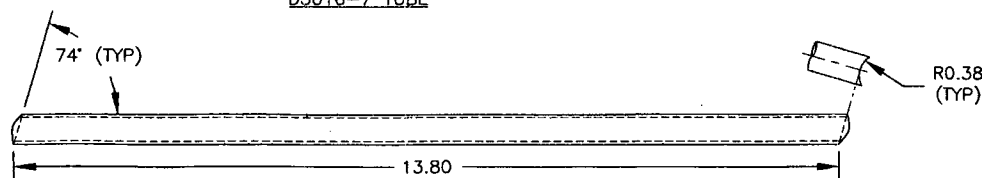
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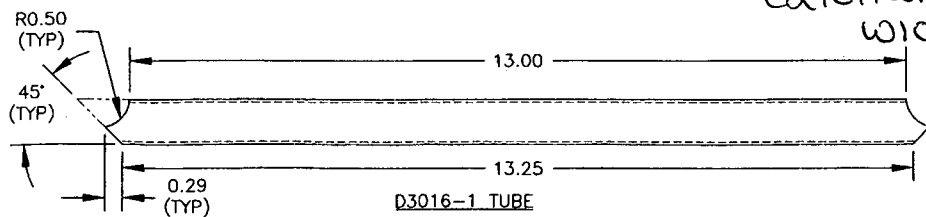
D3016-7 TUBE



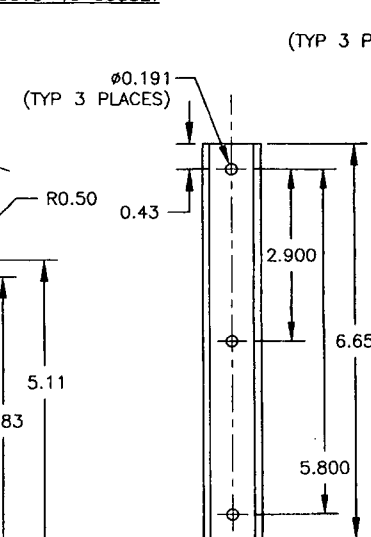
D3016-3 TUBE



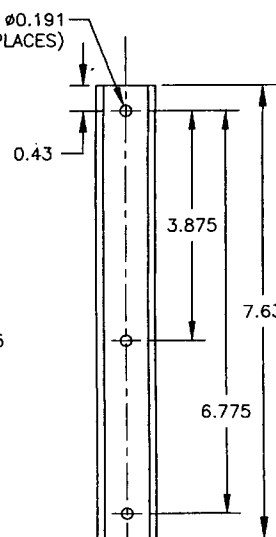
D3016-5 TUBE



D3016-1 TUBE



D3016-9 SADDLE



D3016-11 SADDLE

210112109
W10: 64618

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CHECKED	#	APPROVED	#	DRAWING NO.	REV. A
DATE	01.05.18	TITLE	SEAT FRAME ASSEMBLY	D3016	SHEET 3 OF 3
					SCALE
					1:2

DEO ATTACHED
RELEASED
9.05.30

